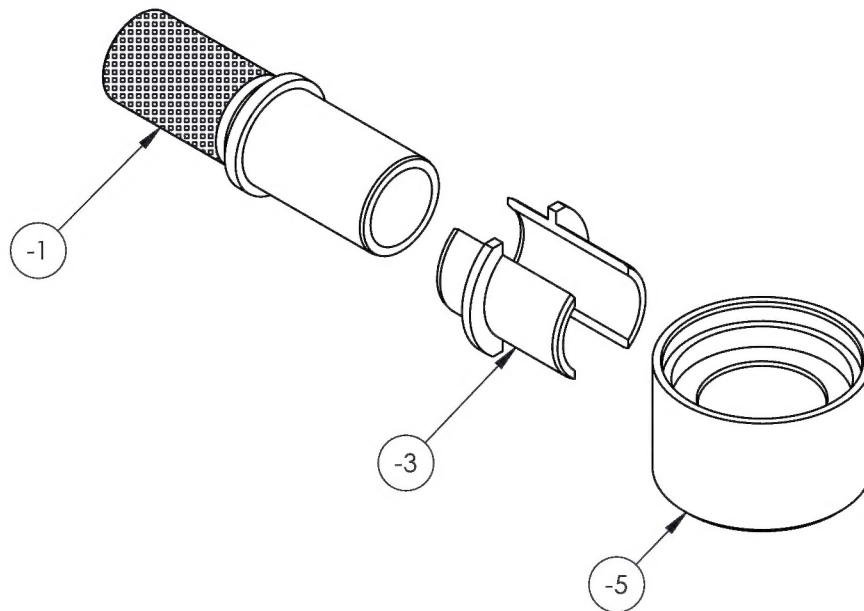


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		ADDED -1 MISSING R.10 (x2) PER G.E. ADDED -3 ENGRAVE NOTE PER R.W. CH'D -5 ENGRAVE NOTES	5/6/2011	RJC	RW
B		-3 ADDED MISSING HIDDEN LINES.	2/6/2013	RJC	GE
C		CH'D TOOL NAME WAS T/R DRIVE QUILL LIP SEAL REMOVER IS TOOL, T/R DRIVE QUILL LIP SEAL REMOVER TO MATCH PARTS MANUAL.	11/4/2013	RJC	RW
1		-1 CH'D SECTION A-A TO PARTIAL SECTION TO DIM KNURL, CH'D DIM WAS ∇ 3.50 IS 3.35. -3 CH'D DIM WAS \varnothing 3.500 IS (\varnothing 3.500). CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/13/2014	DPD	GE
2	17-0105	UPDATED TO NEW STANDARD. -1 CH'D DIMS WAS ∇ 3.450 IS 3.540, WAS \varnothing 2.125 IS \varnothing 2.13. -3 CH'D DIMS WAS (\varnothing 3.500) IS \varnothing 3.50, WAS 2X 1.184 IS 1.184, WAS 2X .236 IS .236, WAS 2X 3.545 IX 3.545.	4/26/2017	DPD	JAG



NOTE:

- PART OF KIT RBW6305G01531-3G, BOX TWO RBW6305G19731-3G.
- REF. AGUSTA T/N: 3G6305G14831.

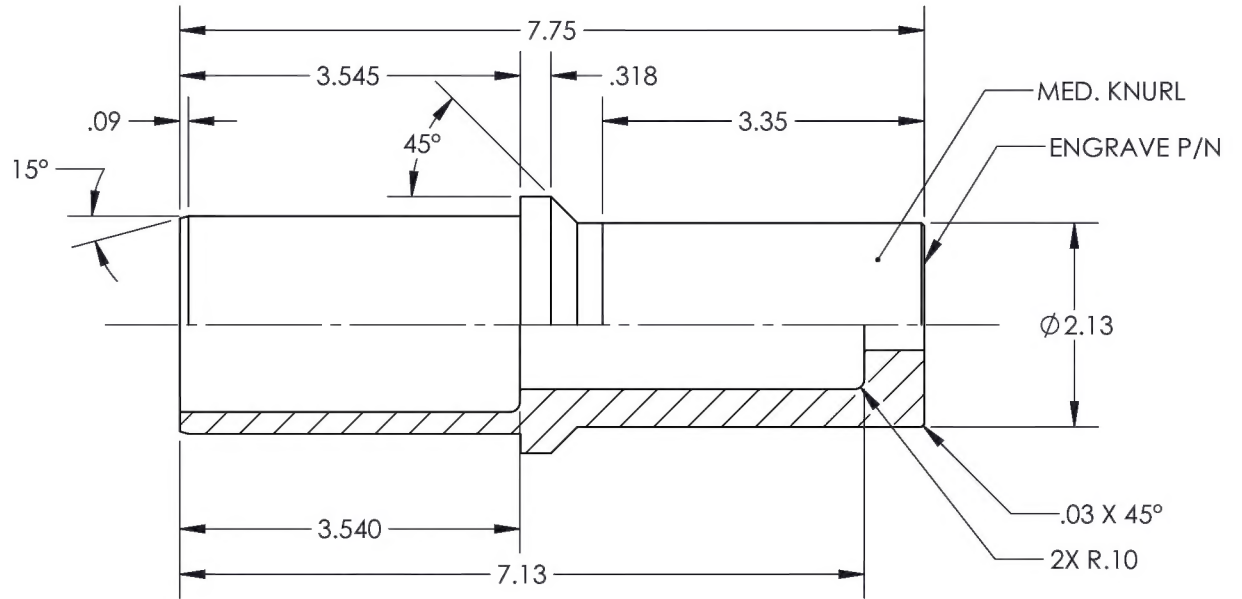
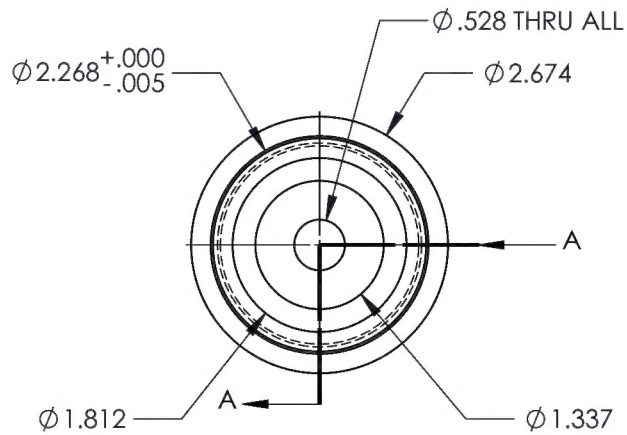
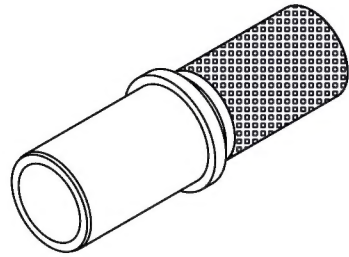
DART AEROSPACE	
TITLE TOOL, T/R DRIVE QUILL LIP SEAL REMOVER	
DWG NO. RBW6305G14831-3G	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: SM 05/03/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL AW139
APPROVED: JAG 05/18/2017	
SCALE 1:4	DATE 2/4/2011
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	6061		2
			-3	1	TWO HALF KEEPER	6061		3
			-5	1	BASE	6061		4

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		ADDED -1 MISSING R.10 (x2) PER G.E.	5/6/2011	RJC	RW
1		-1 CH'D SECTION A-A TO PARTIAL SECTION TO DIM KNURL, CH'D DIM WAS ∇ 3.50 IS 3.35.	5/13/2014	DPD	GE
2	17-0105	-1 CH'D DIMS WAS ∇ 3.450 IS 3.540, WAS \varnothing 2.125 IS \varnothing 2.13.	4/26/2017	DPD	JAG



SECTION A-A

(-1)

HANDLE



TITLE TOOL T/R DRIVE QUILL LIP SEAL REMOVER

DWG NO. RBW6305G14831-3G-1

REV 2

MAT'L 6061

HEAT TREAT

FINISH CLEAR ANODIZE

SPEC MIL-A-8625F, TYPE II, CLASS I

DRAWN BY: CLOUGH

CHECKED: SM 05/03/2017

OPPS APPR: AA 05/05/2017

QA APPR: JL 05/10/2017

APPROVED: JAG 05/18/2017

SCALE 1:2

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

.XXX \pm .005 FRACTIONS \pm 1/8

.XX \pm .01 ANGLES \pm 5°

.X \pm .1 SURFACES = 125°

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

USED ON MODEL

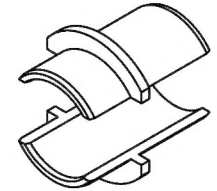
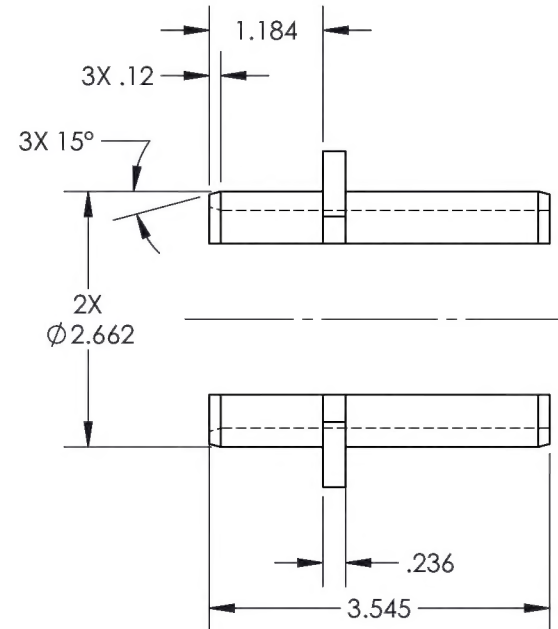
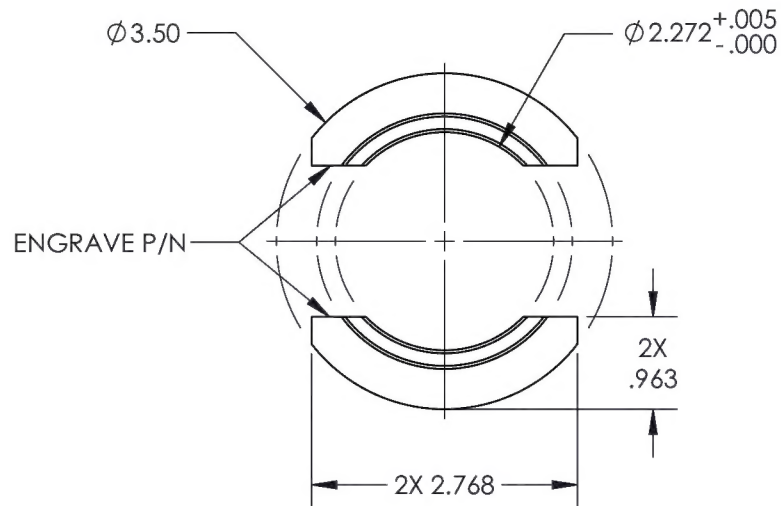
AW139

DATE 2/4/2011

SHEET 2 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		ADDED -3 ENGRAVE NOTE PER R.W.	5/6/2011	RJC	RW
B		-3 ADDED MISSING HIDDEN LINES.	2/6/2013	RJC	GE
1		-3 CH'D DIM WAS Ø3.500 IS {Ø3.500}.	5/13/2014	DPD	GE
2	17-0105	-3 CH'D DIMS WAS {Ø3.500} IS Ø3.50, WAS 2X 1.184 IS 1.184, WAS 2X .236 IS .236, WAS 2X 3.545 IX 3.545.	4/26/2017	DPD	JAG



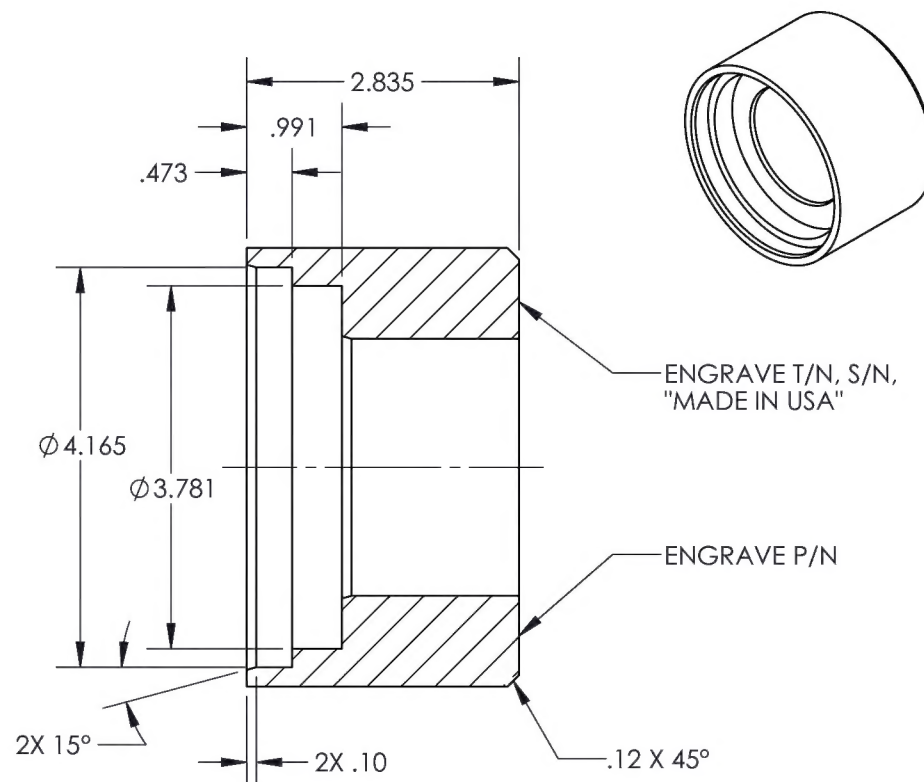
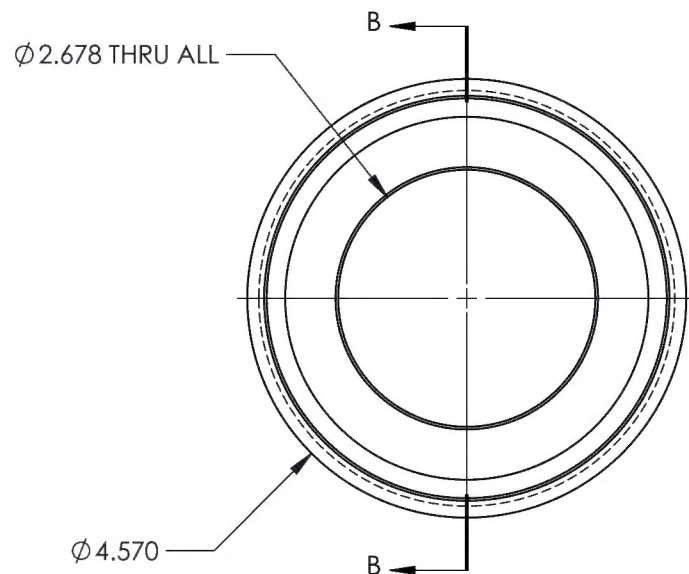
③

TWO HALF KEEPER

DART AEROSPACE	
TITLE TOOL T/R DRIVE QUILL LIP SEAL REMOVER	
DWG NO. RBW6305G14831-3G-3	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: SM 05/03/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 05/05/2017	.015 x 45° OR .015R
QA APPR: JL 05/10/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 05/18/2017	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 2/4/2011	USED ON MODEL
	AW139
	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -5 ENGRAVE NOTES PER R.W.	5/6/2011	RJC	RW



SECTION B-B

(-5)
BASE

DART AEROSPACE	
TITLE TOOL T/R DRIVE QUILL LIP SEAL REMOVER	
DWG NO. RBW6305G14831-3G-5	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: SM 05/03/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/18/2017	AW139
SCALE 1:2	DATE 2/4/2011
SHEET 4 OF 4	